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D2582
Job Sheet 196993



Part No: D2582

Job Qty: 10 pcs

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 7/30/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	7/30/19		0.00	1.55	Small Fab - 1		Smt3 19/8/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	7/30/19		0.00	0.00	QC 5 - 10		DAS 24 9-89 AUG 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	10 pcs	7/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 6/26/19 4:18 PM Dart.Guerin.Kimberley

				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B	SL9				
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				130 QC 21 - SA	10 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	DAS 21
								QC 21 - SA - 70	9-50 AUG 20 2019
								QC 21 - SA - 53	

Part Op **100** - (Small Fab) Assemble as per Dwg D2582 and
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003
130 - (QC21- Final Inspection - Work Order Release)

011397

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	20 pcs (2 ea)	100-Small Fab - 1	5171219 X2 5205943
D2279	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5114357
D2322	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5174370
D3720-1	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5174812
D3720-2	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5174846
MS20470AD4-4	Rivet, Universal Head	220 Ea (22 ea)	100-Small Fab - 1	5142564
MS20470AD4-5	Rivet, Universal Head	40 Ea (4 ea)	100-Small Fab - 1	5134018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	20	2	0
	D2279	10	12	0
	D2322	10	16	0
	D3720-1	10	11	0
	D3720-2	10	18	0
	MS20470AD4-4	220	29,693	0
	MS20470AD4-5	40	1,198	0

Part Specifications

Specifications could not be found.

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Container No: S207030



Part: D2582

Job No: 196993

Serial No/Batch: S207030

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/20/19